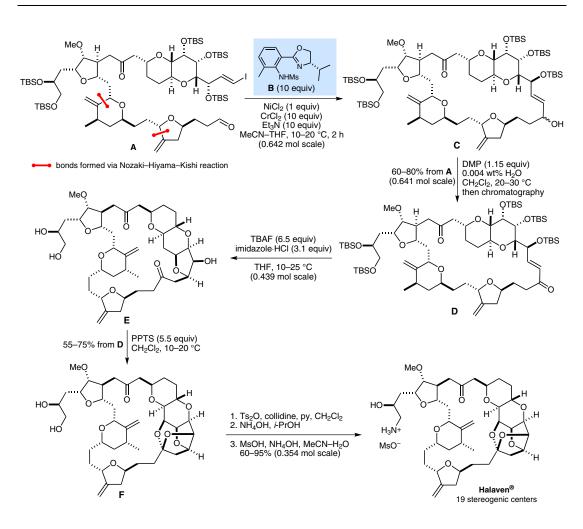
F. G. FANG\* ET AL. (EISAI, INC., ANDOVER, USA AND EISAI CO., LTD., IBARAKI, JAPAN) Commercial Manufacture of Halaven®: Chemoselective Transformations En Route to Structurally Complex Macrocyclic Ketones

Synlett 2013, 24, 333-337.

## **Commercial Manufacture of Halaven®**



**Significance:** Eribulin mesylate (Halaven<sup>®</sup>) was approved by the FDA in 2010 for the treatment of metastatic breast cancer. It triggers apoptosis in cancer cells following prolonged and irreversible mitotic blockade. Workers at the Eisai company report a multigram-scale synthesis of eribulin that is a tour de force of synthetic strategy and tactics. The closing stages are shown in the scheme. Two accompanying papers describe the synthesis of the key fragments from D-(-)-gulono-1,4-lactone (B. M. Lewis et al. *Synlett* **2013**, *24*, 323) and D-glucurono-3,6-lactone (C. E. Chase et al. *Synlett* **2013**, *24*, 327).

**SYNFACTS Contributors:** Philip Kocienski Synfacts 2013, 9(5), 0463 Published online: 17.04.2013 **DOI:** 10.1055/s-0032-1316882; **Reg-No.:** K02313SF **Comment:** The Eisai synthesis of eribulin underscores the power of the Nozaki–Hiyama–Kishi (NHK) reaction in the construction of complex frail molecules. It was twice deployed in the construction of the bonds indicated in structure **A**; however, the most spectacular achievement was the forging of the macrocycle **C** under high dilution conditions using a ligand-accelerated asymmetric variant of the NHK reaction – a process that has been implemented on kilogram scale.

Category

Synthesis of Natural Products and Potential Drugs

**Key words** 

halaven

eribulin mesylate

Nozaki-Hiyama-Kishi reaction

macrocyclization



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