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 Synthesis of BACE Inhibitor LY2886721. Part II. Isoxazolidines as Precursors to Chiral Aminothiazines, Selective Peptide Coupling, and a Controlled Reactive Crystallization  
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## Synthesis of LY2886721

Category

Synthesis of Natural Products and Potential Drugs

Key words

LY2886721

BACE inhibitor

dipolar cycloaddition

nitrone

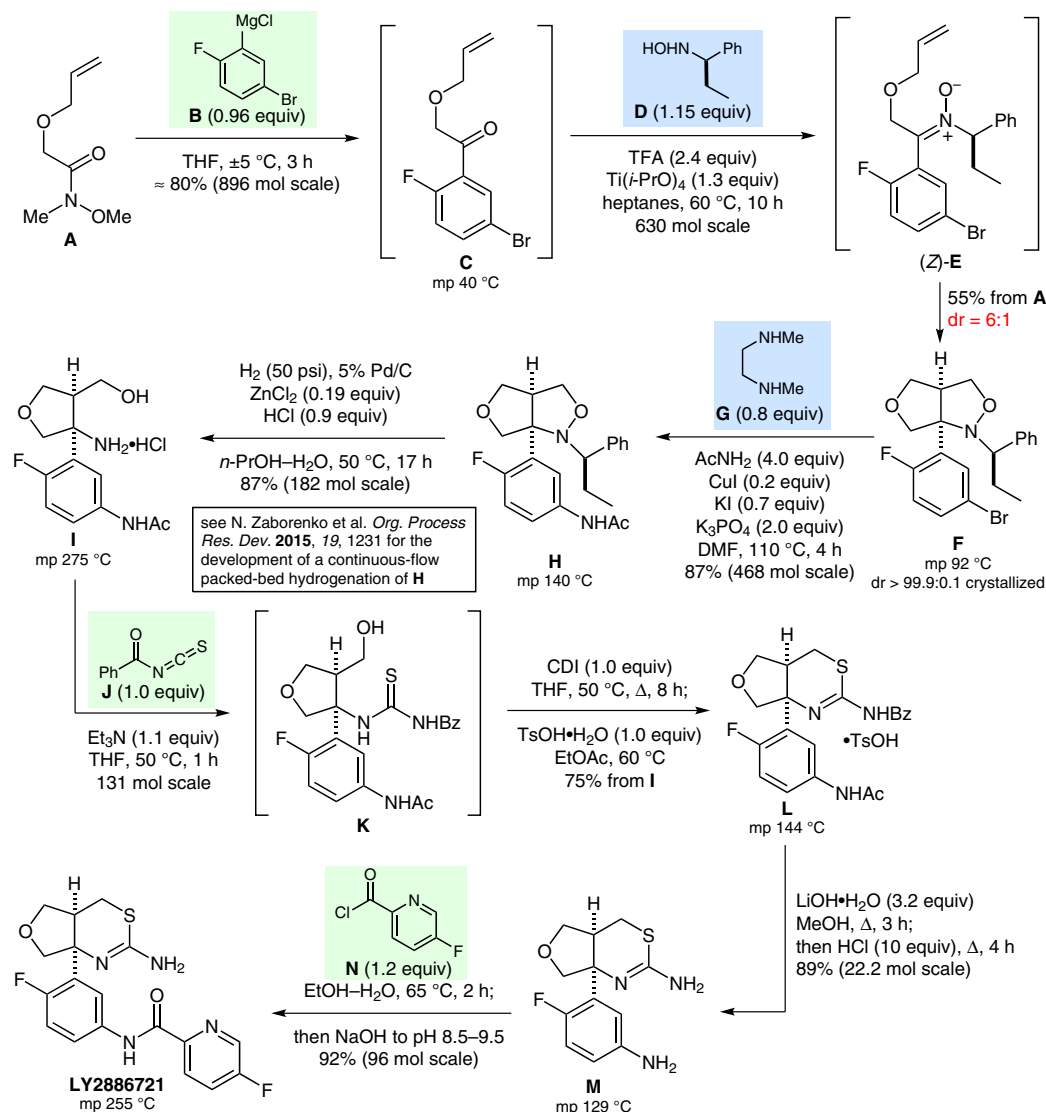
aminothiazines

ring formation

continuous flow

hydrogenolysis

Synfact  
of the month



**Significance:** LY2886721 is a BACE inhibitor that is of interest for the treatment of Alzheimer's disease. In the key intramolecular dipolar cycloaddition, nitrone (**Z**)-**E** underwent kinetic selection to afford a mixture of cycloadducts (*dr* = 6:1) from which the desired isoxazolidine **F** was isolated in 55% yield by crystallization.

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**Comment:** Minimizing formation of a desfluoro impurity during hydrogenolysis of the isoxazolidine ring and removal of the benzyl chiral auxiliary (**H** → **I**) was a key challenge. The final acylation occurred without competing acylation of the aminothiazine nitrogen to afford LY2886721 in 17% overall yield on a multi-kilogram scale.