Chemoenzymatic Total Synthesis of (+)-Oxycodone from Phenethyl Acetate

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Abstract The stereoselective total synthesis of unnatural (+)-oxycodone from phenethyl acetate is described. Absolute stereochemistry was established via microbial dihydroxylation of phenethyl acetate with the recombinant strain JM109 (pDTG601A) to the corresponding cis-cyclohexadienediol whose configuration provides for the absolute stereochemistry of the ring C of (+)-oxycodone. Intramolecular Heck cyclization was employed to establish the quaternary carbon at C-13, along with the dibenzodihydrofuran functionality. The C-14 hydroxyl was installed via SmI2-mediated radical cyclization. The synthesis of (+)-oxycodone was completed in a total of 13 steps and an overall yield of 1.5%. Experimental and spectral data are provided for all new compounds.

Key words enzymatic dihydroxylation, total synthesis, oxycodone, Parker’s hydroamination, pinacol-type coupling

The semi-synthetic opioid (–)-oxycodone (1) (Figure 1), although found also in nature, is a potent analgesic that is clinically prescribed for pain management. It is taken by mouth and is available mixed with acetaminophen in immediate release tablet form, which contains oxycodone HCl (5 mg) and acetaminophen (325 mg) (Percocet®), as a single ingredient medication oxycodone HCl (60 mg and 80 mg) or as film coated, extended release tablet OxyContin®. The commercial route for the preparation of oxycodone is a two-step process from thebaine through the oxidation of the diene moiety with a peroxy acid to form an enone followed by hydrogenation. Thebaine is a minor constituent of opium and thus this fact limits the production of oxycodone. However, thebaine, as well as oripavine, are now also available from genetically modified poppies that produce much higher percentages of these alkaloids. These compounds are now supplied by Tasmanian Alkaloids, Inc.

During the past 70 years, since the milestone synthesis of morphine by Gates, there have been more than 30 total syntheses of morphine and related alkaloids and the academic effort continues unabated. Even the most efficient synthesis reported by Rice may not be suitable for scale-up in the industrial preparation of morphinans. Although the development of a truly practical total synthesis of any morphinan or an opiate-derived agent on a commercial scale seems like a distant dream we have attempted to design a method for the synthesis of oxycodone from readily available starting materials. A de novo preparation of oxycodone or any other medicinal opiate-derived agents for medicinal use may serve as an insurance against any future unforeseen events that may limit the supply of natural sources because of climate or political instabilities in the opium-producing regions. To date, there is only one published total synthesis of oxycodone. Fukuyama and co-workers accomplished the total synthesis of (–)-oxycodone (1) from 2-bromoisovanillin in 24 steps in an overall yield of 0.016%. The key steps in their synthesis featured a direct intramolecular arylation of an aryl bromide, an oxidative dearomatization reaction, an intramolecular Michael addition, and a Hofmann rearrangement. Absolute stereochemistry was incorporated into the starting material by the use of Evans’ oxazolidinone as a chiral auxiliary.

![Figure 1: Structure of (–)-oxycodone (with numbering system shown)](image-url)
Biographical sketches

Mary Ann A. Endoma-Arias was born in 1969 in Rizal, Philippines. After completing her BSc (1990), cum laude, at the University of the Philippines Diliman, in Quezon City, Philippines, she started her PhD studies at Virginia Tech, in Blacksburg, VA, under the supervision of Professor Tomas Hudlicky, in 1992. She moved with Professor Hudlicky in 1995 to the University of Florida, in Gainesville, FL, where she completed her PhD in 1997. Upon completion of her PhD, she returned to the University of the Philippines where she rose to the rank of Associate Professor. Her main interest during her research career in the Philippines focused on the synthesis and conjugation of compounds with medicinal properties to liposomes and hydrophilic polymers for targeted delivery. During this time she continued to work closely with the Hudlicky Research Group. Since 2010 she has been working with the Research group of Professor Hudlicky at Brock University in St. Catharines, ON, Canada as a Research Associate. In 2015 she emigrated to Canada with her husband and children. Her main research interest is the total synthesis of morphine and related alkaloids. To date, she has published 30 papers and 5 patents.

Mariia Makarova was born in 1990 in Samara, Russia. She completed her BSc. in 2013 at Samara State University, Samara, Russia. In January 2014 she started her MSc. studies at Brock University, St. Catharines, Canada under the supervision of Professor Tomas Hudlicky. During her second year of MSc. she transferred to the Ph.D. program. Her Ph.D. research has been focused on the chemoenzymatic approach towards synthesis of morphine alkaloids. Her defense is scheduled on November 30, 2018.

Helen E. Dela Paz was born in 1975 in Rizal, Philippines. She obtained her BSc. in Food Technology at the University of the Philippines Diliman, in Quezon City, Philippines. She was given the opportunity to apply her knowledge of microbiology to fermentation technology. Thus, in 2001, she was offered a research position in the laboratories of Dr. Tomas Hudlicky at the University of Florida, Gainesville, FL, USA. While at UF, she was introduced to the utility of a fermentor in the large scale microbial oxidation of aromatic compounds towards the production of value-added metabolites. After almost two years of work, she returned to the Philippines and took a job as a Science teacher. In 2014, she returned to the Hudlicky Research Group at Brock University to work as a Researcher and join her sister who has been working there. Her research interest focuses on the production of known diene diols from aromatic compounds, and the identification of new ones. She has published a few papers related to biocatalysis and its application to organic synthesis.

Tomas Hudlicky was born in 1949 in Prague, Czechoslovakia, where he received his elementary and middle school education. After several years of working as a process chemist apprentice and in other odd jobs in pharmaceutical chemistry, it became apparent that higher education opportunities were closed to him. In 1968, he emigrated to the U.S. with his parents and sister. Hudlicky’s educational experience continued at Blacksburg High School, from which he dropped out in the spring of 1969. Accepted as a probational student at Virginia Tech the following autumn, he received his B.S. in chemistry in 1973, and went on to pursue graduate studies at Rice University under the direction of Professor Ernest Wenkert in the field of indole alkaloid total synthesis, earning his Ph.D. in 1977. He then spent a year at the University of Geneva working under the late Professor Wolfgang Oppolzer on the synthesis of isocomeine. In 1978, he joined the faculty at the Illinois Institute of Technology as an Assistant Professor, and began the first phase of his research career in the field of general methods of synthesis for triquinane terpenes and other natural products containing five-membered rings by [4+1] cyclopentene, pyrrole, and dihydrofuran annulation methodologies. He returned to his alma mater, Virginia Tech, in 1982, and rose to the rank of Professor in 1988. One year later, at the 20-year class reunion of the Blacksburg High School class of 1969, he received his High School Diploma. The next phase of his research involved the investigation of cis-cyclohexadienediols in enantioselective synthesis. In 1995, he moved to University of Florida in Gainesville. In 2003, Dr. Hudlicky accepted an offer from Brock University where he currently holds a position as Canada Research Chair. His current research interests include the development of enantioselective synthetic methods, bacterial dioxygenase-mediated degradation of aromatics, design and synthesis of fluorinated inhalation anesthetic agents, synthesis of morphine and Amaryllidaceae alkaloids, and design of unnatural oligosaccharide conjugates with new molecular properties. His hobbies are skiing, hockey, martial arts, and music.
Scheme 1 outlines our retrosynthesis of (+)-oxycodone. Disconnecting of ring D leads to styrene 2. In the forward sense, Parker’s hydroamination can be utilized to construct the C-9 sterogenic center. The tosylamide group necessary for the cyclization reaction is derived from acetate 3, which is envisioned to be prepared from the keto aldehyde 4 following a deprotection of acetal and a SmI₂-mediated pinacol-type coupling reaction. The key intermediate 4 can be obtained from alcohol 7 via a sequence of steps that involves a Mitsunobu coupling with an iodophenol acetal to furnish aryl ether 8, followed by an intramolecular Heck reaction. The absolute stereochemistry in 7 is incorporated via microbial dihydroxylation with toluene dioxygenase, overexpressed in E. coli JM109 (pDTG601A), in the whole-cell fermentation of phenethyl acetate (JM109 (pDTG601A), in the whole-cell fermentation of phenethyl acetate, overexpressed in E. coli JM109 (pDTG601A), in the whole-cell fermentation of phenethyl acetate (JM109 (pDTG601A), in the whole-cell fermentation of phenethyl acetate (JM109 (pDTG601A), in the whole-cell fermentation of phenethyl acetate (JM109 (pDTG601A), in the whole-cell fermentation of phenethyl acetate (JM109 (pDTG601A), in the whole-cell fermentation of phenethyl acetate (JM109 (pDTG601A), in the whole-cell fermentation of phenethyl acetate.

Elimination led to diol 5 whose dihydroxylation afforded alkene 6 (70% yield over two steps). A subsequent intramolecular Heck reaction to complete the ring system of oxycodone has been accomplished in 13 steps from phenethyl acetate. Further improvements in this short synthesis will address installation of the amino alcohol instead of diol intermediate for subsequent cyclization to the pendant acetate side chain. These

In conclusion, a short chemoenzymatic synthesis of ent-oxycodone has been accomplished in 13 steps from phenethyl acetate. Further improvements in this short synthesis will address installation of the N-methyltosylamide side chain earlier in the synthesis thus eliminating the need to use a carbonate protecting group during the synthetic sequence. In particular, the acetate functionality in 5 will be converted to the tosylamide. Furthermore, an SmI₂-mediated nitrone-keto coupling is being investigated to afford an amino alcohol instead of diol intermediate for subsequent cyclization to the pendant acetate side chain. These
improvements, as well as the 2nd generation synthesis of the natural enantiomer, are currently being investigated and will be reported in due course.

Inoculum was obtained from viable cells stored at –78 °C in cryovials. They were grown in suitable media as previously described. 15b Substrate was fed in 5 mL increments over the course of 3 h with metabolites being harvested in the usual manner. All non-aqueous reactions were conducted in an argon atmosphere using standard Schlenk techniques for the exclusion of moisture and air. CH2Cl2 was distilled from CaH2; THF and toluene were dried over Na/benzophenone. Analytical TLC was performed on Silicycle 60 Å 250 mm TLC plates with F-254 indicator. Flash column chromatography was performed using silica gel 60 (230–400 mesh). Melting points were recorded on a Hoover Unimelt apparatus and are uncorrected. IR spectra were obtained on a PerkinElmer One FT-IR spectrophotometer. Optical rotation was measured on a PerkinElmer 341 polarimeter at a wavelength of 589 nm. 1H and 13C spectra were recorded on a 300 MHz and 400 MHz Bruker spectrometer. All chemical shifts are reported to TMS or residual nondeuterated solvent. Data of proton spectra are reported as follows: chemical shift in ppm [multiplicity (standard abbreviations), coupling constants (Hz), integration]. 13C NMR spectra were recorded with complete proton decoupling and the chemical shifts are reported in ppm (δ) relative to solvent resonance as internal standard. Mass spectra and high-resolution mass spectra were performed by the Analytical Division at Brock University.

Scheme 2: Synthesis of ent-oxycodone. Reagents and conditions: i) E. coli JM 109 (pDTG601A), 5 g L⁻¹; ii) potassium azodicarboxylate, MeOH, ACOH, 85%; iii) TBSCI, imidazole, CH3Cl2, 54%; iv) 10, TMAD, n-BuP, THF, 0 °C to r.t., 83%; v) Ag2CO3, dppp, Pd(OAc)2, DMF, reflux, 87%; vi) cat. OsO4, NMO, acetone/|H2O, 81%; vii) a. MgCl2, NEt3, CH3Cl2, b. DBU, toluene, reflux, 63% over 2 steps; viii) a. aq TFA, toluene, 50 °C, b. SmI2, THF, –78 °C, 65% over 2 steps; ix) carbonyldiimidazole, toluene, 80 °C, 80%; x) a. K2CO3, MeOH, b. TsNHMe, TMAD, n-BuP, THF, c. aq NaOH, MeOH, 67% over 3 steps; xi) a. MgCl2, NEt3, CH3Cl2, b. DBU, toluene, reflux, 70% over 2 steps; xii) Li, I-BuOH, THF, liq NH3, –78 °C, 76%; xiii) a. TBAF, THF, b. Dess–Martin periodinane, CH2Cl2, 59% yield over 2 steps.

2-[(55,6R)-5,6-Dihydroxy cyclohexa-1,3-dien-1-yl]ethyl Acetate (7)16

This compound was prepared according to a literature procedure.16 [α]20D +32.07 (c = 0.4, CHCl3) [Lit.16 [α]20D +40.7 (c = 2.0, CHCl3)]; Rf = 0.18 (hexanes/EtOAc 1:2).

IR (CHCl3): 3392, 2955, 2925, 1735, 1383, 1366, 1238, 1037, 803 cm⁻1.

1H NMR (300 MHz, CDCl3): δ = 5.90 (ddd, J = 9.5, 5.2, 0.9 Hz, 1 H), 5.80 (dd, J = 9.3, 3.4 Hz, 1 H), 5.75–5.70 (m, 1 H), 4.30–4.14 (m, 3 H), 4.09 (d, J = 6.0 Hz, 1 H), 2.97 (s, 2 H), 2.57–2.48 (m, 2 H), 2.01 (s, 3 H).

13C NMR (75 MHz, CDCl3): δ = 171.5, 137.7, 128.2, 124.7, 121.6, 70.1, 68.5, 63.1, 33.3, 21.1.

MS (EI): m/z = 198, 120, 107, 91, 75.

HRMS (EI): m/z calcd for C10H14O4: 198.0892; found: 198.0889.

2-[(55,6R)-5,6-Dihydroxy cyclohex-1-en-1-yl]ethyl Acetate (9)17

To a stirred mixture of diol 7 (150 mg, 0.76 mmol) and potassium azodicarboxylate (PADA) (200 mg, 1.03 mmol) in MeOH (4 mL) at 0 °C was added dropwise (over 15 min) ACOH (0.5 mL, 8.75 mmol) in MeOH (1 mL). The reaction was complete after 30 min, as monitored by TLC (2:1 EtOAc/hexanes). The mixture was concentrated via rotary evaporation to afford a crude product that was resuspended in CH2Cl2 (10 mL), and the CH2Cl2 layer was washed with sat. aq NaHCO3 (5 mL). The organic extract was dried (MgSO4), filtered, and evaporated to remove solvent to afford a crude oily residue that was chromatographed
on silica gel using 2:1 EtOAc/hexanes as eluent to afford 9 as an oil; yield: 128 mg (85%); [α]_D^20 = –65.9 (c = 1.0, CHCl_3); Lit. [α]_D^20 = –53.0 (c = 0.2, CHCl_3); R_f = 0.25 (hexanes/EtOAc 1:2).

1H NMR (300 MHz, CDCl_3); δ = 5.63 (1H, J = 3.7 Hz, 1H), 4.37–4.26 (2H, m, 1H), 4.22–4.12 (1H, m, 1H), 4.03 (d, J = 3.8 Hz, 1H), 3.79–3.71 (m, 1H), 2.57–2.33 (3H, m, 3H), 2.23–2.05 (3H, m, 3H), 0.20–0.18 (2H, m, 2H).

13C NMR (75 MHz, CDCl_3); δ = 171.1, 134.6, 126.7, 69.5, 68.6, 63.3, 33.9, 24.9, 24.1, 20.9.

2-[(S)-2-(tert-Butyldimethylsilyloxy)-4-methoxy-5a,6,7,8,9,9a-hexahydrodibenzo[b,d]furan-3a1-yl]ethyl Acetate (6)

To a stirred solution of alcohol 9 (3.1 g, 10.0 mmol) and 3-[(2,2-dimethoxyethyl)-2-iodo-6-methoxyphenol 15 (3.02 g, 4.76 mmol) in DMF (55 mL) was added Pd(OAc)_2 (168 mg, 0.71 mmol), Ag_2CO_3 (3.9 g, 14.3 mmol), CuI (3.7 g, 24.5 mmol), and 2,2′-bipyridine (4.2 g, 26.9 mmol). The reaction mixture was allowed to react at –10 °C in THF (40 mL) was added Bu_3P (3.5 mL, 14.0 mmol), followed by TMAD (2.3 g, 13.0 mmol). The reaction mixture was allowed to warm up to r.t. and stirred for 16 h at r.t. The solvent was removed by rotary evaporation and the residue was chromatographed on silica gel using hexanes/EtOAc as eluent (1:1 to 1:2) as eluent to afford the product 6 as an oil; yield: 5.2 g (83%); [α]_D^20 = 48.4 (c = 1.2, CHCl_3); R_f = 0.51 (hexanes/EtOAc). 

IR (film): 3429, 2951, 2856, 1738, 1629, 1433, 1042 cm⁻¹.

HRMS (EI+): m/z calcd for C_{27}H_{44}O_4Si: 540.2755; found: 540.2734.

MS (EI+): m/z = 21.0, 20.7, 17.9, –5.1, –5.2.

1H NMR (300 MHz, CDCl_3); δ = 3.91 mmol). The resulting solution was stirred at 0 °C for 30 min, and then diluted with CH_2Cl_2/aq NaHCO_3 (20 mL/30 mL). The layers were separated and the aqueous layer was further extracted with CH_2Cl_2 (20 mL/20 mL). The organic layers were combined, dried (MgSO_4), filtered, and concentrated to afford a residue that was chromatographed on silica gel using hexanes/EtOAc (1:1 to 1:2) as eluent to afford the product 6 as an oil; yield: 5.2 g (83%); [α]_D^20 = 48.4 (c = 1.2, CHCl_3); R_f = 0.51 (hexanes/EtOAc).
reaction mixture was diluted with EtOAc sat. aq NaHCO₃ (10 mL/5 mL). The layers were separated and the aqueous phase was further extracted with EtOAc (2 × 10 mL). The organic layers were combined, dried (MgSO₄), filtered, and concentrated to afford a residue that was used as crude in the next step. To the crude keto acetal (obtained from the previous step) dissolved in THF (3 mL) at –78 °C was added SmI₂ (14 mL, 0.1 M in THF, 1.40 mmol). The resulting deep blue reaction mixture was stirred at –78 °C for 30 min. The cooling bath was removed and the mixture was diluted with EtOAc sat. aq NaHCO₃ (20 mL/15 mL). The biphasic mixture was allowed to warm up to r.t., then the layers were separated. The aqueous layer was further extracted with EtOAc (3 × 20 mL). The organic layers were combined, dried (MgSO₄), filtered, and concentrated to afford a residue that was chromatographed on silica gel using hexanes/EtOAc as eluent (2:1) to afford the product 3 as an oil; yield: 262 mg (65% yield over 2 steps); [α]D²⁰ = +41.5 (c = 0.9, CH₂Cl₂); Rf = 0.33 (1:1 hexanes/EtOAc).

IR (film): 3435, 2925, 2930, 2855, 1736, 1713, 1624, 1527, 1030 cm⁻¹.

1H NMR (300 MHz, CDCl₃): δ = 6.72 (d, J = 8.1 Hz, 1 H), 6.61 (d, J = 8.1 Hz, 1 H), 4.80 (dd, J = 3.3, 1.2 Hz, 1 H), 4.18–4.27 (m, 1 H), 3.95–4.05 (m, 1 H), 3.89–3.93 (m, 1 H), 3.86 (s, 3 H), 2.38 (dd, J = 8.1, 17.0 Hz, 1 H), 3.02 (dd, J = 3.0, 17.0 Hz, 1 H), 2.47–2.55 (m, 1 H), 2.21–2.31 (m, 1 H), 1.96 (s, 3 H), 1.65–1.71 (m, 1 H), 1.56–1.60 (m, 1 H), 1.30–1.36 (m, 1 H), 1.05–1.13 (m, 1 H), 0.96 (s, 3 H), 0.21 (s, 3 H), 0.16 (s, 3 H).

13C NMR (75 MHz, CDCl₃): δ = 170.0, 145.8, 142.4, 130.2, 124.8, 119.8, 113.7, 91.6, 74.5, 73.6, 69.4, 61.8, 56.4, 43.9, 33.8, 31.7, 25.7, 22.7, 20.9, 18.0, –5.0, –5.2.

MS (EI+): m/z (%): 361 (90), 343 (100), 315 (60), 305 (95), 287 (40), 249 (80).

HRMS (EI+): m/z calc'd for C₂₇H₃₉O₇Si: 478.2387; found: 478.2391.

N-(2-[(5aS,8aR,8a1R,11S,11aS)-11-[(tert-Butyldimethylsilyl)oxy]-2-methoxy-7-oxo-5a,8a1,9,10,11,11a-hexahydro-5H-furo[2',3',4':5,6]phenanthro[8a,9-d][1,3]dioxol-8a-1-yl]ethyl)-N4-dimethylbenzenesulfonamide (13)

To as stirred solution of carbonate 12 (50 mg, 0.10 mmol) in MeOH (2 mL) was added K₂CO₃ (50 mg, 0.36 mmol). The resulting suspension was stirred at r.t. for 2 h. The solvent was removed by rotary evaporation and the residue was diluted with EtOAc sat. aq NaHCO₃ (10 mL/5 mL). The layers were separated and the aqueous phase was further extracted with EtOAc (2 × 10 mL). The organic layers were combined, dried (MgSO₄), filtered, and concentrated to afford a residue that was used as crude in the next step. To the crude alcohol (obtained from the previous step) and N-methyl p-toluensulfonfoly amide (20 mg, 0.11 mmol) in THF (1.5 mL) at –10 °C was added nBuP (35 μL, 0.14 mmol), followed by TMAD (23 mg, 0.13 mmol). The reaction mixture was allowed to warm up to r.t. and stirred for 16 h at r.t. The solvent was removed by rotary evaporation to afford a residue that was used without purification in the next step. To the crude tosylamide carbonate (obtained from the previous step) dissolved in MeOH (2 mL) was added aq 3 N NaOH (0.5 mL). The resulting cloudy solution was stirred at r.t. for 30 min. The solvent was removed by rotary evaporation and the residue was diluted with EtOAc/H₂O (10 mL/5 mL). The aqueous layer was further extracted with EtOAc (2 × 10 mL). The organic layers were combined, dried (MgSO₄), filtered, and concentrated to afford a residue that was chromatographed on silica gel using hexanes/EtOAc (2:1) as eluent to afford the product 13 as an oil; yield: 40 mg (67% yield over 3 steps); [α]D²⁰ +18.4 (c = 1.1, CHCl₃); Rf = 0.50 (1:1 hexanes/EtOAc).

IR (film): 3466, 2928, 2855, 1633, 1505, 1159 cm⁻¹.

1H NMR (300 MHz, CDCl₃): δ = 7.61 (d, J = 8.4 Hz, 1 H), 7.27 (d, J = 8.4 Hz, 1 H), 6.73 (d, J = 8.1 Hz, 1 H), 6.61 (d, J = 8.1 Hz, 1 H), 4.75 (s, 1 H), 4.71 (d, J = 3.0 Hz, 1 H), 3.89–3.93 (m, 2 H), 3.87 (s, 3 H), 3.56 (d, J = 4.8 Hz, 1 H), 3.50 (t, J = 6.6 Hz, 1 H), 3.38–3.40 (m, 1 H), 3.26 (dd, J = 8.1, 17.4 Hz, 1 H), 2.99 (dd, J = 3.0, 17.4 Hz, 1 H), 2.78 (td, J = 4.8, 12.0 Hz, 1 H), 2.69 (s, 3 H), 2.42 (s, 3 H), 2.23–2.40 (m, 2 H), 1.46–1.61 (m, 2 H), 1.39–1.46 (m, 2 H), 0.96 (s, 9 H), 0.22 (s, 3 H), 0.15 (s, 3 H).

MS (EI+): m/z (%): 603 (20), 546 (30), 528 (10), 343 (12), 313 (12), 198 (100).

HRMS (EI+): m/z calc’d for C₅₁H₆₆N₇O₈S₄: 603.2680; found: 603.2679. N-(2-[(5S,5aS,3aR,9aS)-9a-hydroxy-5-methoxy-1,2,3,4,5,6-furano[3a-γ]-4,5-benzo[4,5-c]furan-3a-yl]ethyl)-N4-dimethylbenzenesulfonamide (2)

To a stirred solution of diol 13 (150 mg, 0.25 mmol) in CH₂Cl₂ (5 mL) at 0 °C was added N₂Et (63 μL, 0.30 mmol) followed by MsCl (29 μL, 0.37 mmol). The resulting solution was stirred at 0 °C for 30 min, and then it was diluted with CH₂Cl₂/aq NaHCO₃ (10 mL/10 mL). The layers were separated and the aqueous layer was further extracted with CH₂Cl₂ (2 × 10 mL). The organic layers were combined, dried (MgSO₄), filtered, and concentrated to afford a residue that was used without purification in the next step. To the crude mesylate (obtained from the previous step) dissolved in toluene (3 mL) was added DBU (1 mL). The mixture was heated to reflux for 1 h. The mixture was allowed to cool to r.t. after which it was diluted with EtOAc sat. aq NaN₃Cl (10 mL/10 mL). The layers were separated and the aqueous phase was further extracted with EtOAc (2 × 10 mL). The organic layers were combined, dried (MgSO₄), filtered, and concentrated to afford a residue that was
To a stirred solution of tosylamide 2 (50 mg, 0.085 mmol) in THF (8 mL) was added tert-BuOH (100 µL, 1.05 mmol). The solution was cooled to −78 °C and ammonia was condensed (30 mL) to the reaction mixture. Li (60 mg, 0.865 mmol) was added in three portions over 10 min. The resulting deep blue solution was stirred at −78 °C and ammonia was condensed (30 mL) to the reaction mixture. Dess–Martin periodinane (60.6 mg, 0.143 mmol). The reaction mixture was quenched by the sequential addition of solid NH₄Cl (4 g), MeOH (20 mL), followed by sat. aq NaHCO₃ (1 mL). The layers were separated and the aqueous phase was further extracted with CH₂Cl₂ (2 × 10 mL). The organic layers were combined, dried (MgSO₄), filtered, and concentrated to afford a residue that was chromatographed on silica gel using CH₃Cl/MeOH (9:1) as eluent to afford the product as a solid; yield: 28 mg (76%); mp 206–208 °C (Lit. 12 mp 207.4–207.5 °C; [α]D²⁰ +205 (c = 0.3, CHCl₃); [α]L²⁰ +207 (c = 0.09, CHCl₃).

IR (neat): 3511, 2952, 2927, 2854, 1742, 1631, 1598, 1505, 1333, 1257, 1108 cm⁻¹.

13C NMR (75 MHz, CDCl₃): δ = 145.4, 144.7, 143.2, 137.2, 137.2, 135.1, 129.7, 129.6, 127.5, 123.6, 123.8, 118.2, 113.8, 97.3, 75.8, 73.3, 56.7, 50.3, 46.9, 35.2, 34.4, 33.0, 25.9, 25.2, 21.6, 18.2, –4.5, –4.9.

MS (EI⁺): m/z (%) = 436 (23), 432 (24), 399 (26), 380 (28), 374 (30), 358 (32), 326 (34), 314 (36), 302 (38), 280 (40), 268 (42), 256 (44), 244 (46), 232 (48), 220 (50). HRMS (EI⁺): c(calcd for C₂₄H₃₇NO₄Si: 431.2482; found: 431.2482.

1H NMR (300 MHz, CDCl₃): δ = 6.69 (d, J = 8.1 Hz, 1 H), 4.66 (s, 1 H), 3.89 (s, 3 H), 3.15 (d, J = 18.6 Hz, 1 H), 3.01 (dd, J = 5.1, 14.1 Hz, 1 H), 2.87 (d, J = 5.8, 18.6 Hz, 1 H), 2.55 (dd, J = 5.8, 18.6 Hz, 1 H), 2.40 (s, 3 H), 2.36–2.51 (m, 2 H), 2.28 (dt, J = 3.3, 14.4 Hz, 1 H), 2.12–2.18 (m, 1 H), 1.83–1.90 (m, 1 H), 1.64 (dd, J = 3.3, 14.4 Hz, 1 H), 1.55–1.60 (m, 1 H).

13C NMR (75 MHz, CDCl₃): δ = 208.7, 145.1, 143.0, 129.5, 125.1, 119.6, 115.0, 90.5, 70.4, 67.9, 50.3, 45.4, 42.8, 36.2, 31.5, 30.6, 22.1.

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Supporting Information
Supporting information for this article is available online at https://doi.org/10.1055/s-0037-1611335. Included are spectral data for compounds 2, 3, 4, 6, 11, 12, 13, 14, ent-1, 16.

References
(3) https://www.rexall.ca/articles/view/894/Percocet.


(14) For use of these metabolites in synthesis, see: (a) Taher, E. S.; Banwell, M. G.; Buckler, J. N.; Yan, Q.; Lan, P. Chem. Rec. 2018, 18, 239.


(18) Oxidation of the diol 3 to afford a keto alcohol followed by NaBH₄ reduction afforded an epimeric diol. Attempts to form the acetonide of this supposed trans-isomer failed. The diol 3 was smoothly converted to the acetonide. Unpublished observations.


(20) The outcome of the hydroamination was dependent on the condition of the reaction. Initial experiments resulted in the formation of an undesirable side product 15 (isolated as 16) from the reduction of the cinnamyl alcohol moiety (Scheme 3). The formation of this product was eliminated by reversing the order of addition of reagents. Thus, Li was added last in the reaction and in several portions (see experimental section). The same phenomenon has been observed originally by Birch[21] and later by Hall[22] in their studies with dissolving metal reduction of cinnamyl alcohols.

N-(2-{{35}S,3aR,9aR}-3-[(tert-Butyldimethylsilyloxy)-9a-hydroxy-5-methoxy-1,3,8,9a-hexahydropenan-thro[4,5-bcd][furan-3a(2H)-yl](ethyl)-N,4-dimethylbenzenesulfonamide (16)

Mp 67–68 °C (MeOH); [α]D+20 = +2.0 (c = 0.2, CHCl₃); Rf = 0.5 (2:1 hexanes/EtOAc).

IR (film): 3500, 2925, 2854, 1735, 1600, 1461, 1338, 1257, 1160, 830 cm⁻¹.

1H NMR (300 MHz, CDCl₃): δ = 7.57 (d, J = 8.4 Hz, 2 H), 7.27 (d, J = 8.4 Hz, 2 H), 6.76 (d, J = 8.1 Hz, 1 H), 6.63 (d, J = 8.1 Hz, 1 H), 4.55 (d, J = 4.8 Hz, 1 H), 3.87 (s, 3 H), 3.60 (m, 1 H), 3.34–3.38 (m, 1 H), 2.84–2.97 (m, 2 H), 2.71 (s, 3 H), 2.65–2.72 (m, 1 H), 2.43 (s, 3 H), 2.12–2.21 (m, 2 H), 1.86–1.96 (m, 1 H), 1.40–1.81 (m, 4 H), 0.91 (s, 9 H), 0.14 (s, 3 H), 0.07 (s, 3 H).

13C NMR (75 MHz, CDCl₃): δ = 143.1, 142.7, 135.0, 131.4, 129.6, 127.3, 125.4, 120.3, 114.3, 93.9, 77.2, 72.8, 71.5, 56.7, 49.7, 47.2, 35.2, 33.0, 31.8, 25.8, 25.0, 24.3, 21.5, 18.0, –4.8, –5.2.

MS (EI+): m/z (%) = 587 (10), 530 (25), 493 (25), 403 (20), 345 (40), 343 (70), 327 (50), 315 (45), 198 (100), 183 (30), 97 (25).

HRMS (EI+): m/z calc for C₃₅H₄₆NSO₃Si: 587.2737; found: 587.2726.