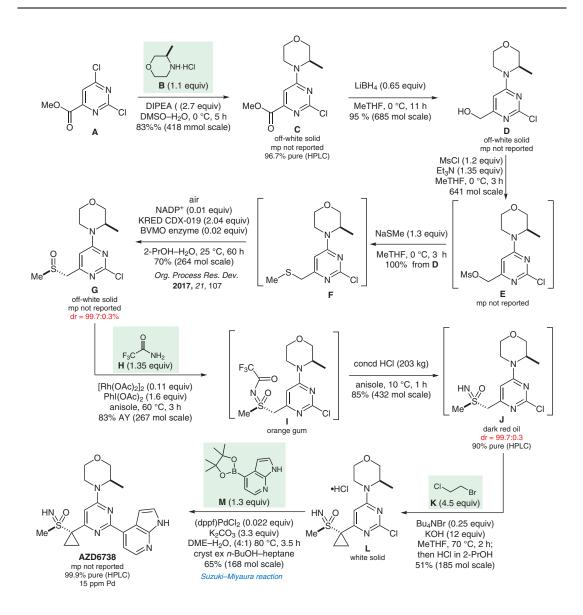
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Development and Scale-up of a Route to ATR Inhibitor AZD6738

Org. Process Res. Dev. 2019, 23, 1333-1342.

## Synthesis of AZD6738



Significance: Workers at AstraZeneca recently reported a mol-scale synthesis of ATR inhibitor AZD6738 based on the use of chiral HPLC to access the chiral sulfoxide intermediate **G** (*J. Med. Chem.* **2018**, *61*, 9889). A plant scale synthesis of AZD6738 is now reported that features a biocatalytic asymmetric sulfoxidation reaction ( $\mathbf{F} \rightarrow \mathbf{G}$ ) and a cyclopropanation  $(I \rightarrow L)$  in continuous stirred tank reactors.

Baeyer-Villiger monooxygenase in tandem with nicotinamide adenine dinucleotide phosphate (NADPH), which is oxidized to NADP+. NADPH is then regenerated through reduction of NADP<sup>+</sup> by a ketoreductase (KRED) enzyme, which in turn oxidizes the co-solvent isopropanol to acetone. Efficient gas-liquid mass transfer of oxygen is key to

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Category

**Synthesis of Natural** Products and **Potential Drugs** 

Key words

AZD6738

asymmetric sulfoxidation

sulfoximines

biocatalysis

rhodium catalysis



Comment: The sulfoxidation reaction uses a obtaining a high yield.