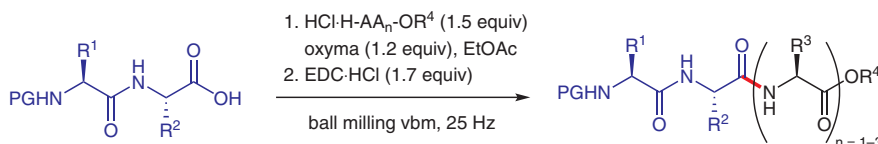


Ball-Milling Strategy for Epimerization-Free Peptide Synthesis



Product	time (min)	isolated yield (%)	de (%)
Z-Ala-Phg-Phe-OMe	20	89	>99
Z-Ala-D-Phg-Phe-OMe	20	92	>99
Z-Ala-Cys(Bn)-Ala-OMe	30	98	>99
Z-Ala-Cys(Bn)-Phe-OMe	20	94	>99
Z-Phe-Val-Cys(Bn)-OMe	30	98 ^a	>99
Z-Phe-D-Val-Cys(Bn)-OMe	30	97	>99
Z-Phe-Val-Ser(<i>t</i> -Bu)-O <i>t</i> -Bu	30	97 ^a	>99
Z-Phe-D-Val-Ser(<i>t</i> -Bu)-O <i>t</i> -Bu	20	97	>99
Boc-Trp-Phe-Glu(Bn)-OBn	15	92	>99
Boc-Trp-Phe-Gly-OBn	10	84	>99
Boc-Trp-D-Phe-Gly-OBn	10	95	>99
Z-Phe-Val-Leu-Leu-OBn	25	95 ^b	>99
Z-Phe-Val-Leu-Leu-Leu-OBn	30	93 ^{b,c}	>99
Z-Phe-D-Val-Leu-Leu-Leu-OBn	30	91 ^{b,c}	99

^a 1.2 Equiv of EDC-HCl was used. ^b 1.0 Equiv of HCl-H-AA_n-OR was used. ^c 2.2 Equiv of EDC-HCl, η (EtOAc) = 0.9 μL/mg and total mass = 267 mg.

Significance: Because of the large demand for peptides in various fields, chemists are actively searching for highly efficient and epimerization-free methods for peptide synthesis. The authors have developed a method involving ball milling for synthesizing peptides in high yields and with minimal epimerization.

Comment: The developed ball-milling strategy for coupling in which peptide fragments containing highly epimerization-prone and hindered amino acids at the C-terminus actively participate in the reaction to afford the desired peptides in high yields with excellent purity. This method requires a very small amount of solvent.